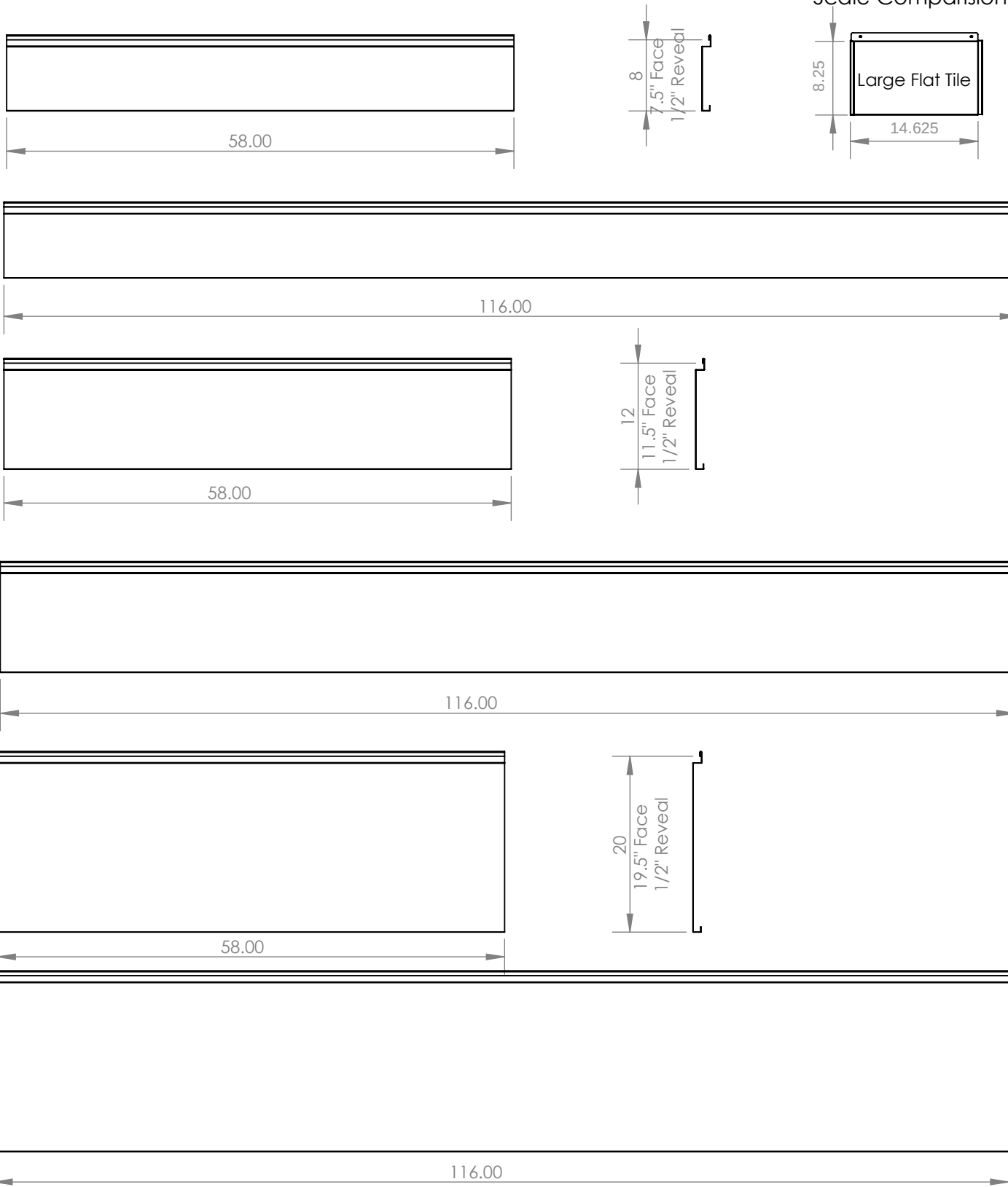




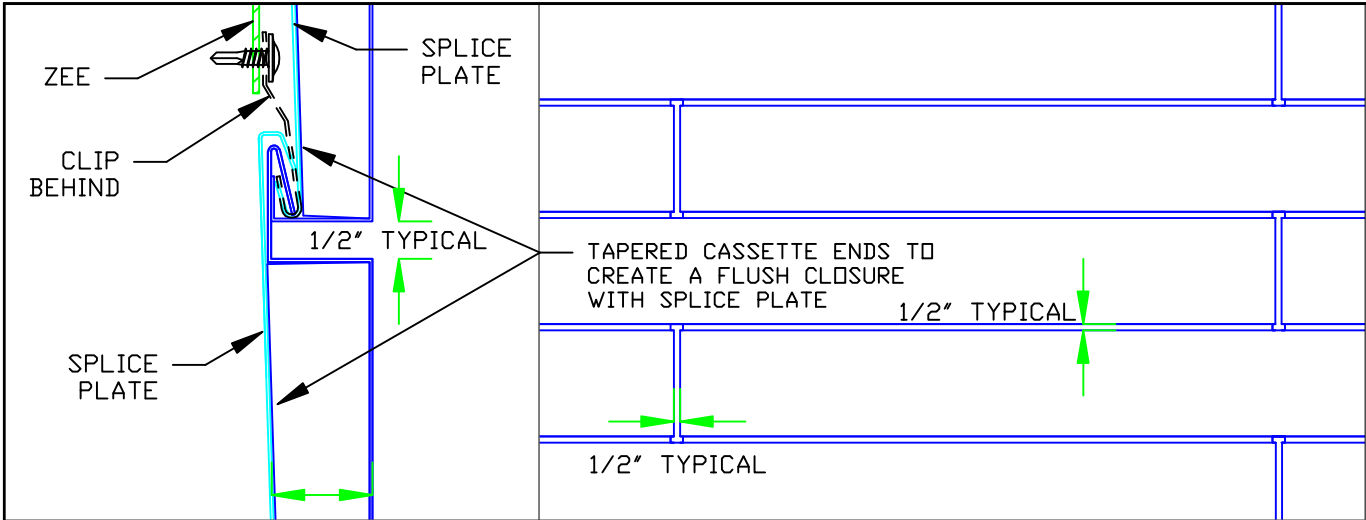
Standard Flush Reveal Cassette Joint

Horizontal Flush Reveal Cassette Joint Sizes

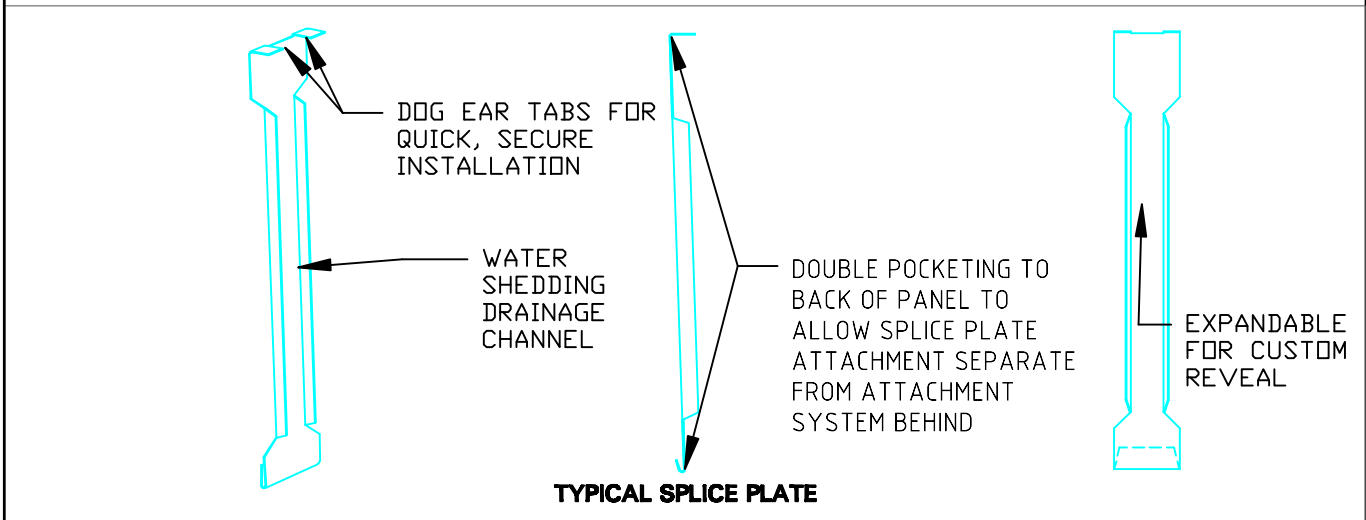
1

	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

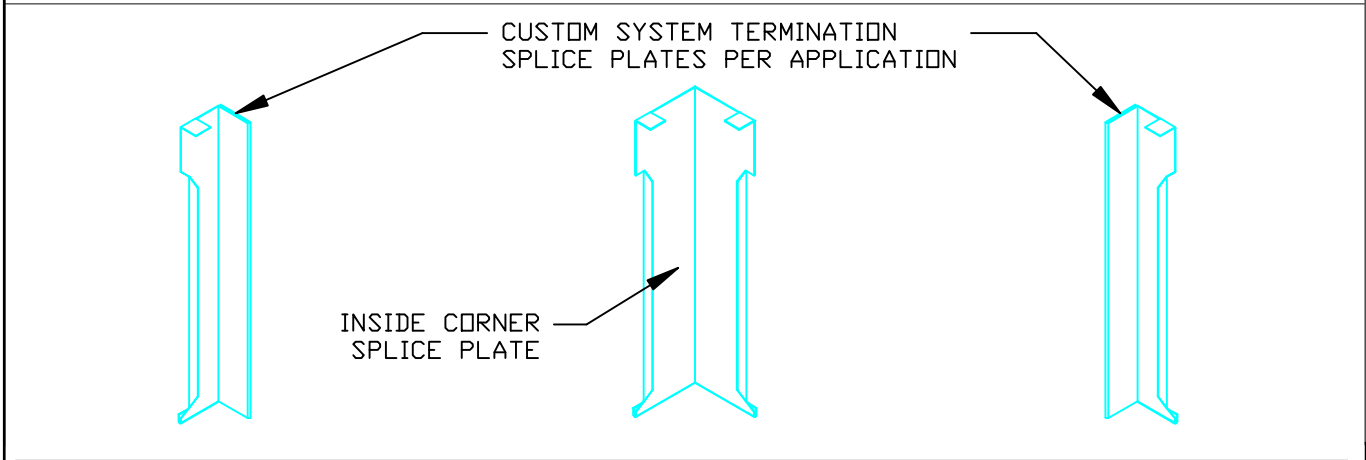
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STANDARD SYSTEM DEPTH OF 1"



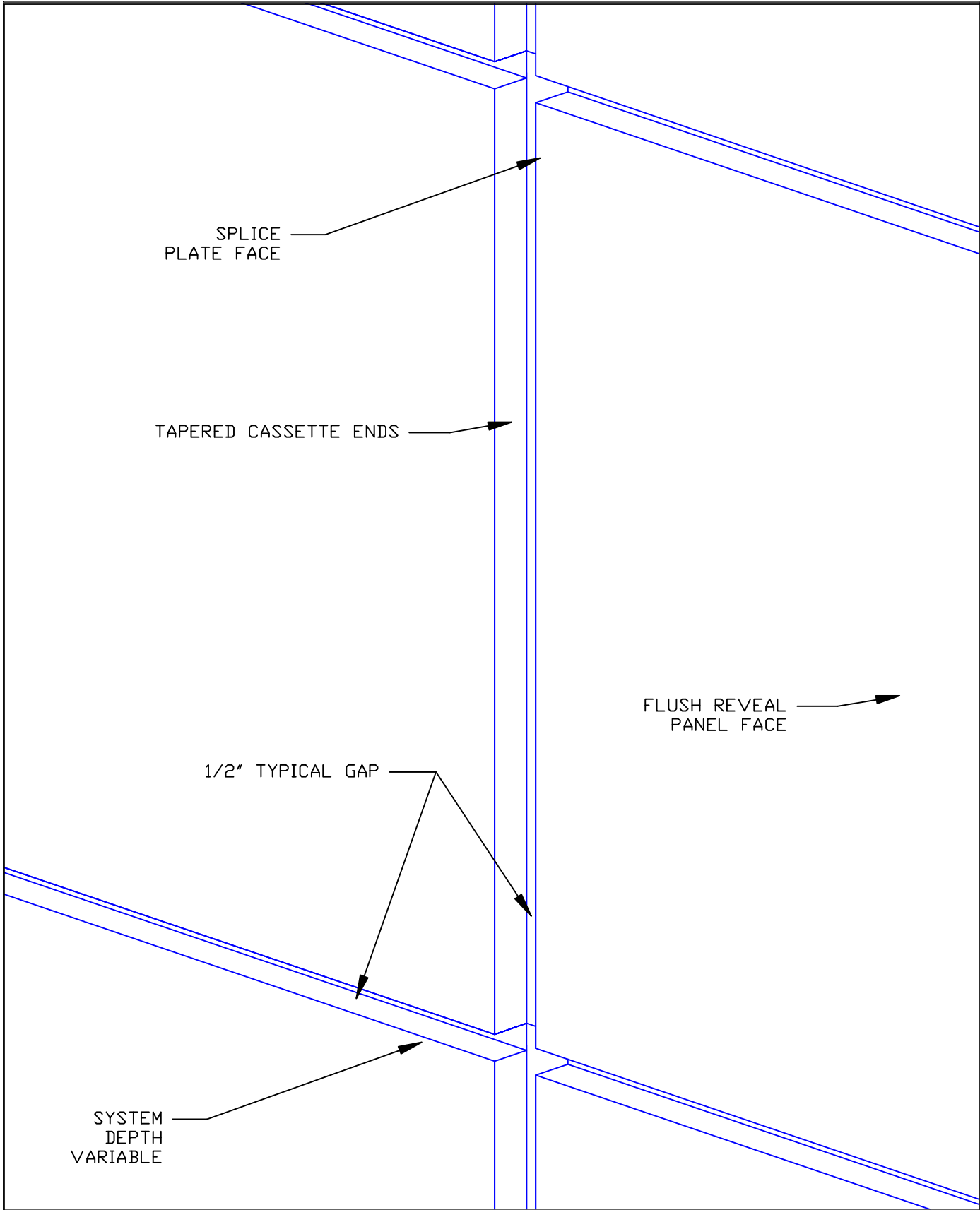
TYPICAL SPLICE PLATE



Horizontal Flush Reveal Cassette Joint - System Details (Splice Plate)

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

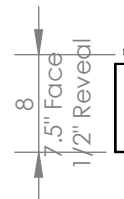
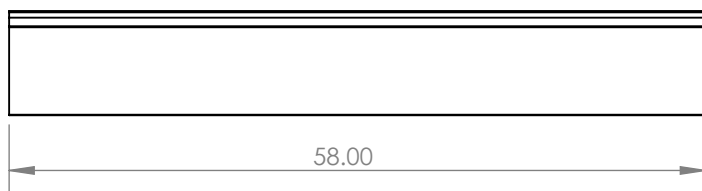
Revised 4/27/2021



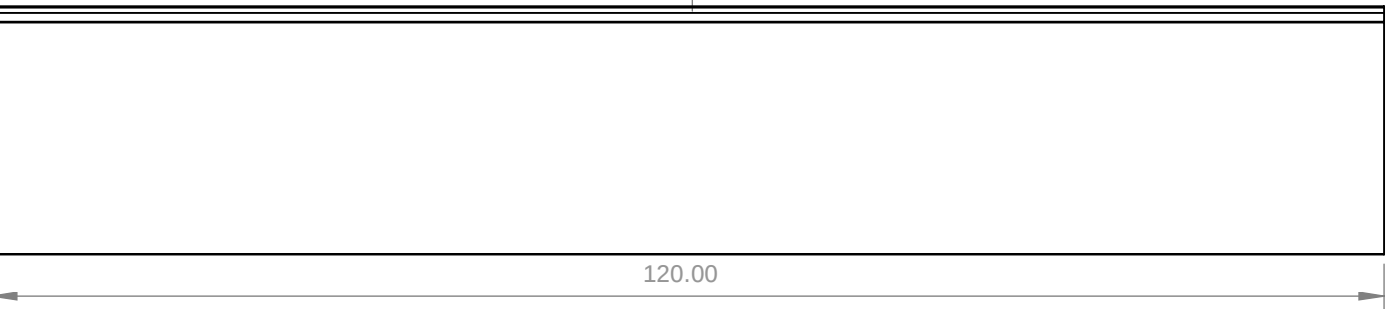
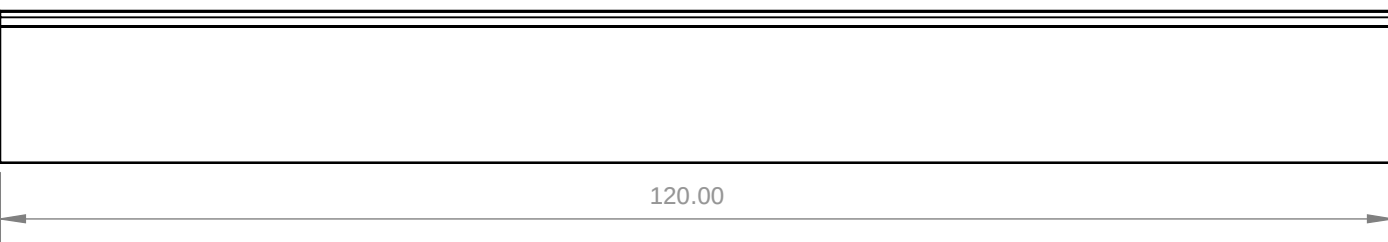
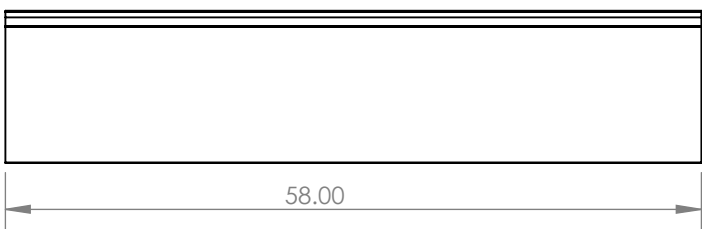
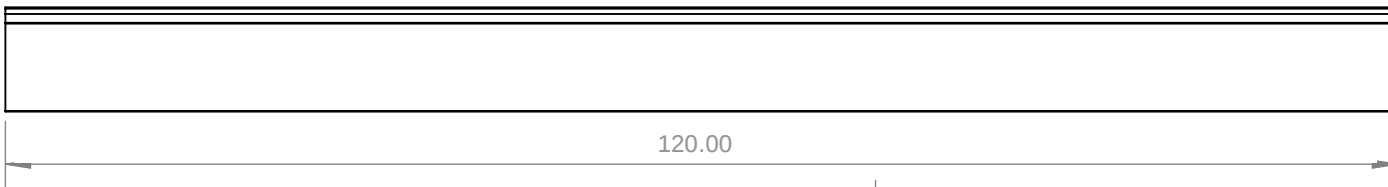
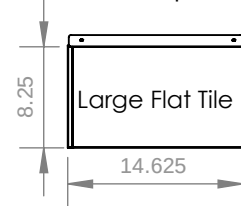
Horizontal Flush Reveal Cassette Joint System

Horizontal Flush Reveal Cassette Joint - Installed Isometric (Splice Plate Joints)					3
 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes	
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"	
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"	

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Scale Comparison



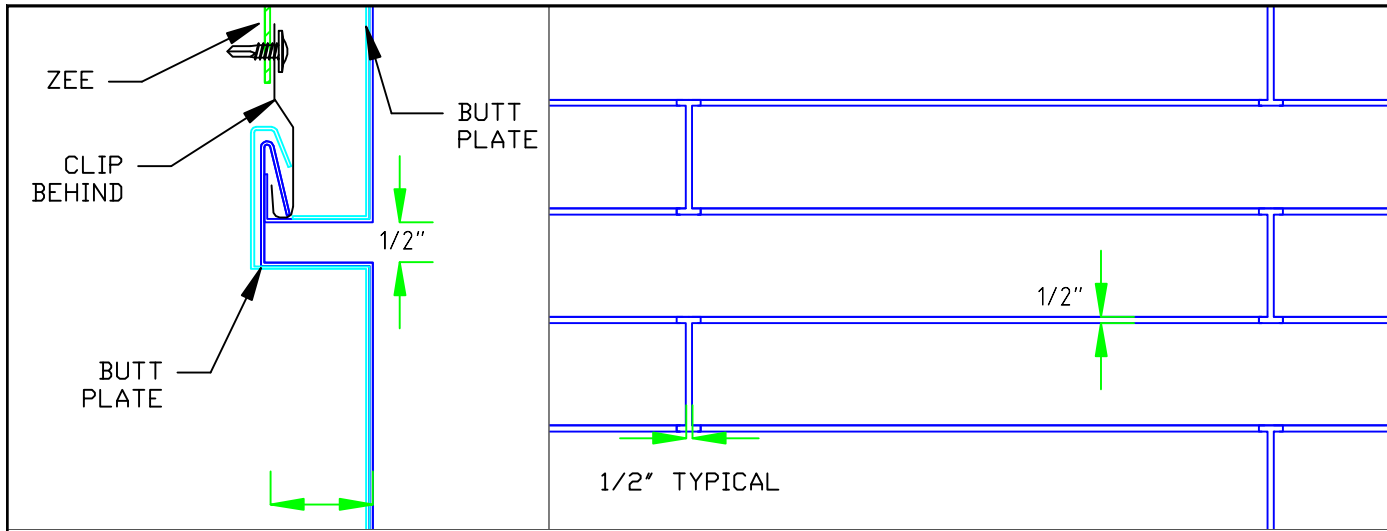
Standard Flush Reveal Butt Joint

Horizontal Flush Reveal Butt Joint Sizes

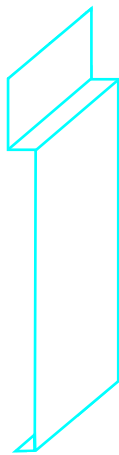
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	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

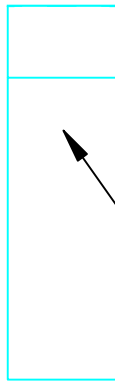
Revised 4/27/2021



STANDARD SYSTEM DEPTH OF 1"



TYPICAL BUTT PLATE



EXPANDABLE
FOR CUSTOM
REVEAL

Horizontal Flush Reveal System

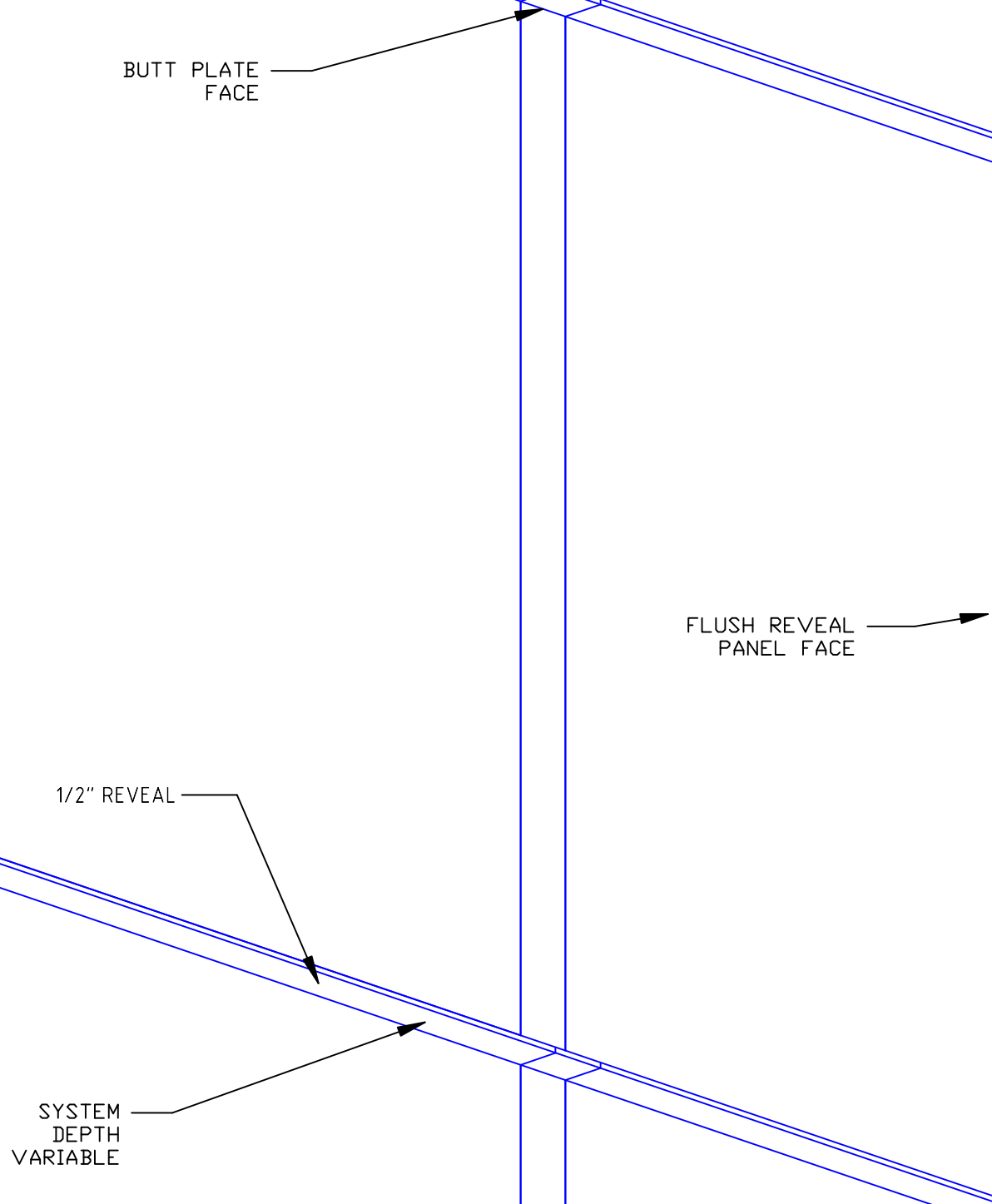
Horizontal Flush Reveal Butt Joint - System Details (Butt Plate)

5

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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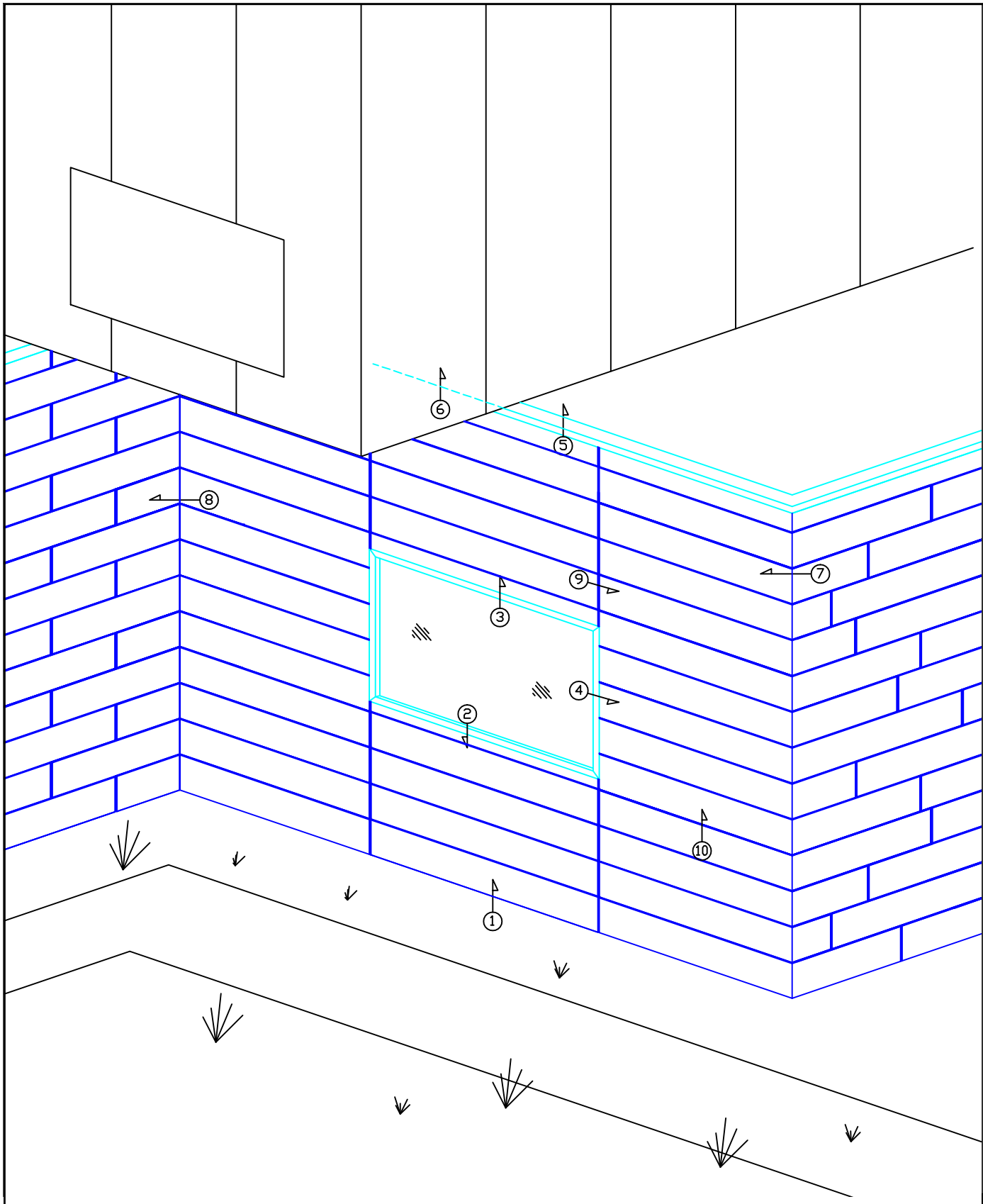
Horizontal Flush Reveal Butt Joint System



Horizontal Flush Reveal Butt Joint - System Details (Butt Plate)

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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Horizontal Flush Reveal System

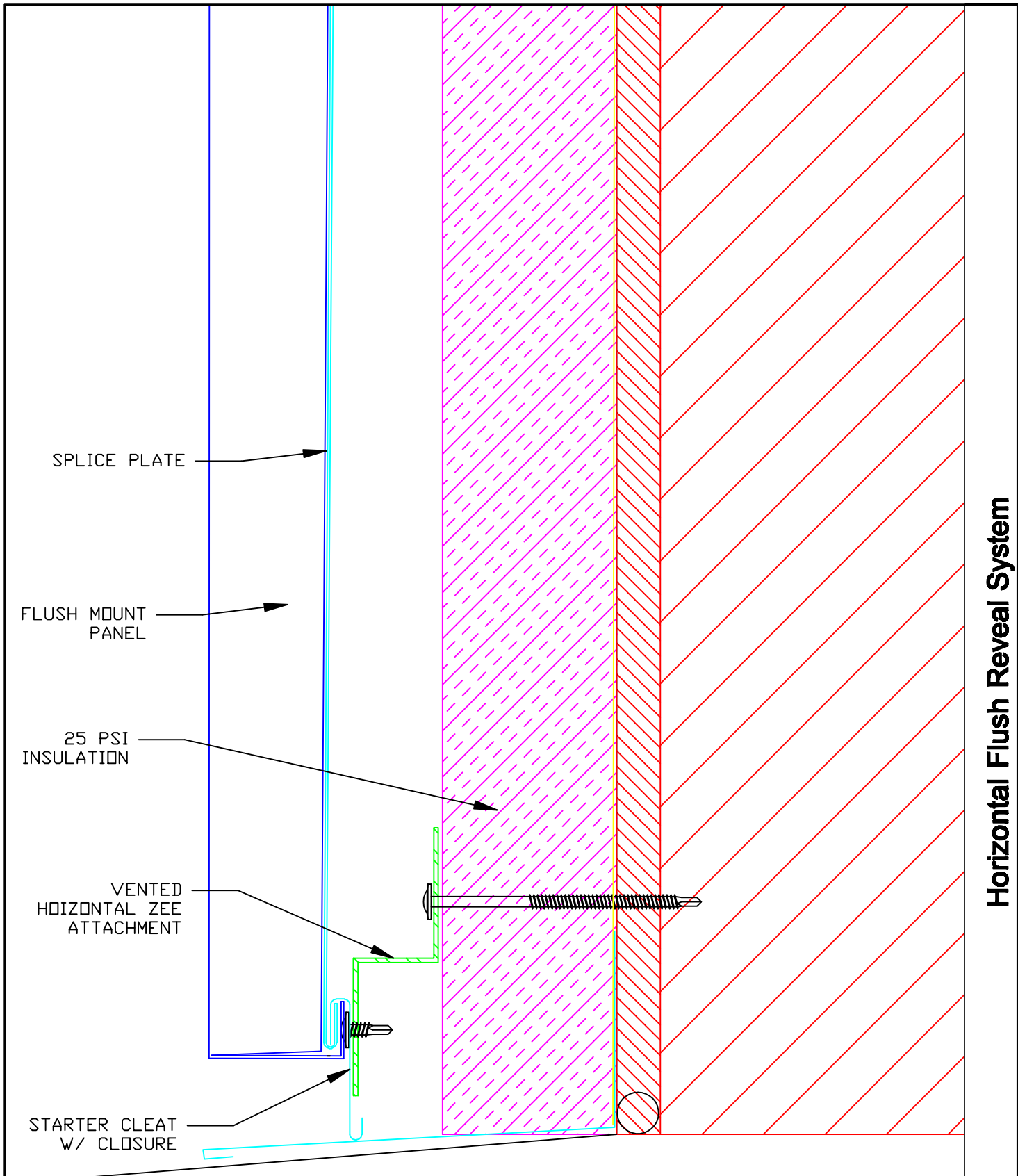
Horizontal Flush Reveal System - Detail Wall

7



Material	Colors	Finish	Sizes
Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

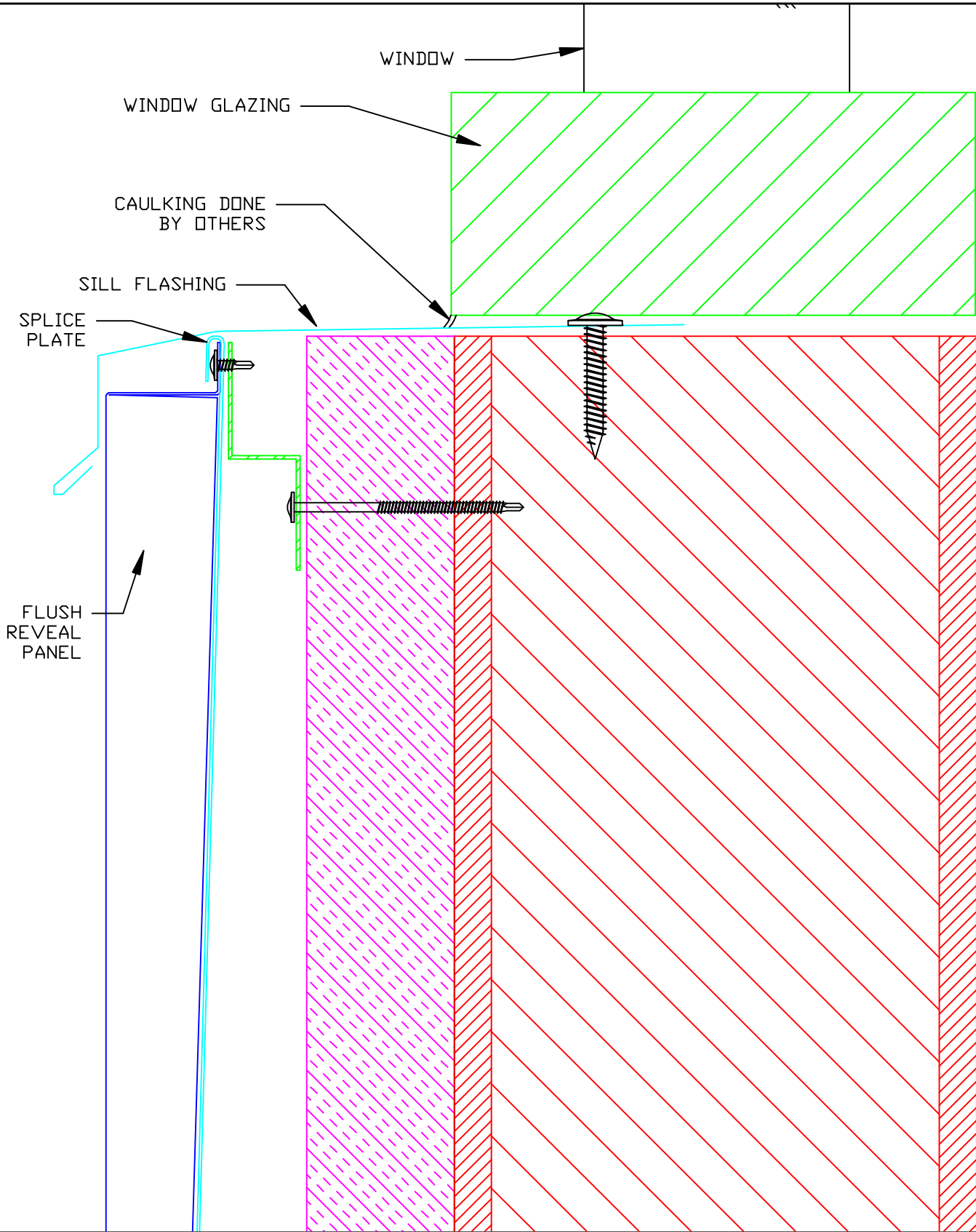
Revised 4/27/2021



Horizontal Flush Reveal System

Horizontal Flush Reveal System - System Sill				Detail 1	8
 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes	
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"	
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"	

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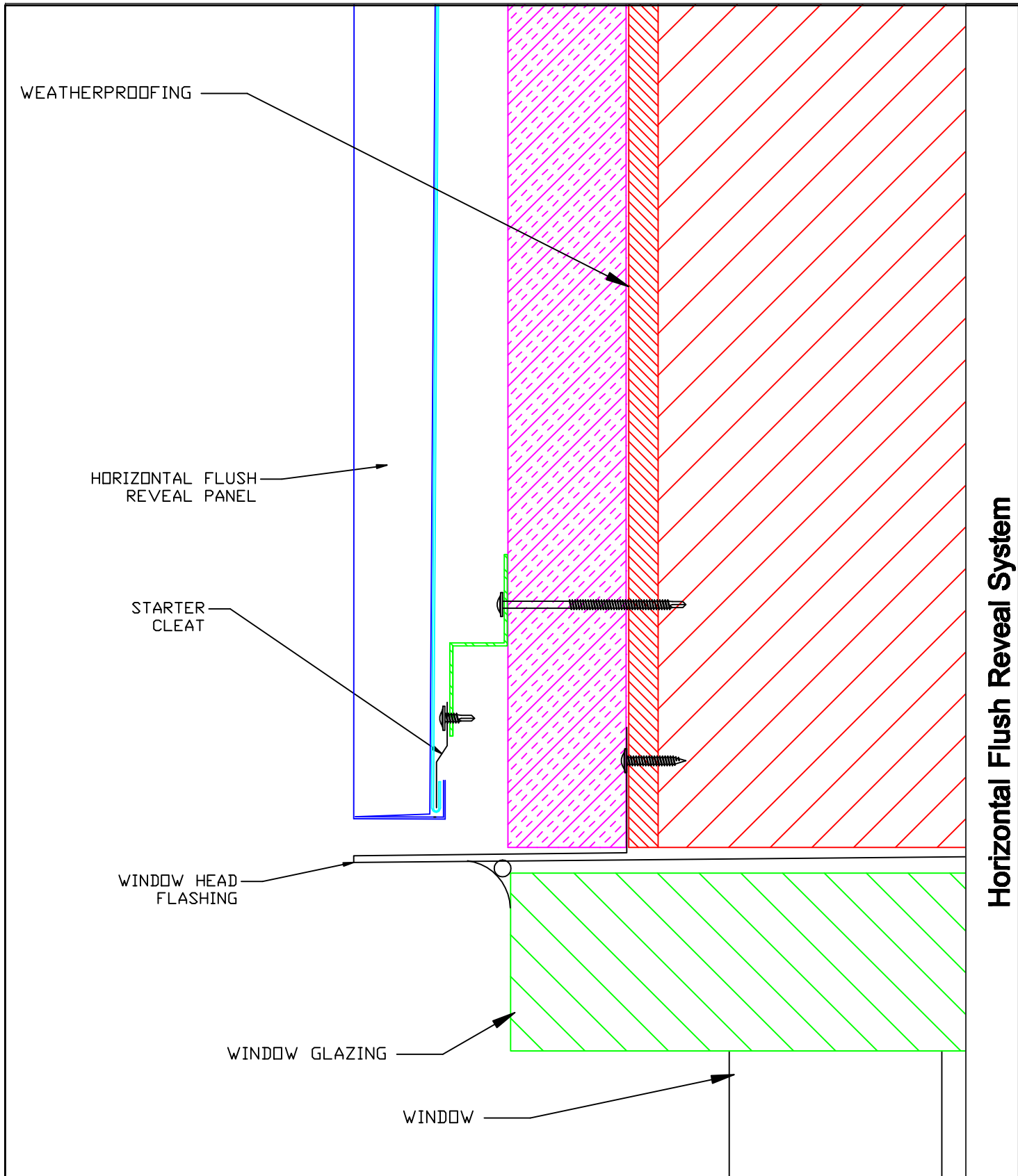
Horizontal Flush Reveal System

Horizontal Flush Reveal System - Window Sill

Detail 2 9

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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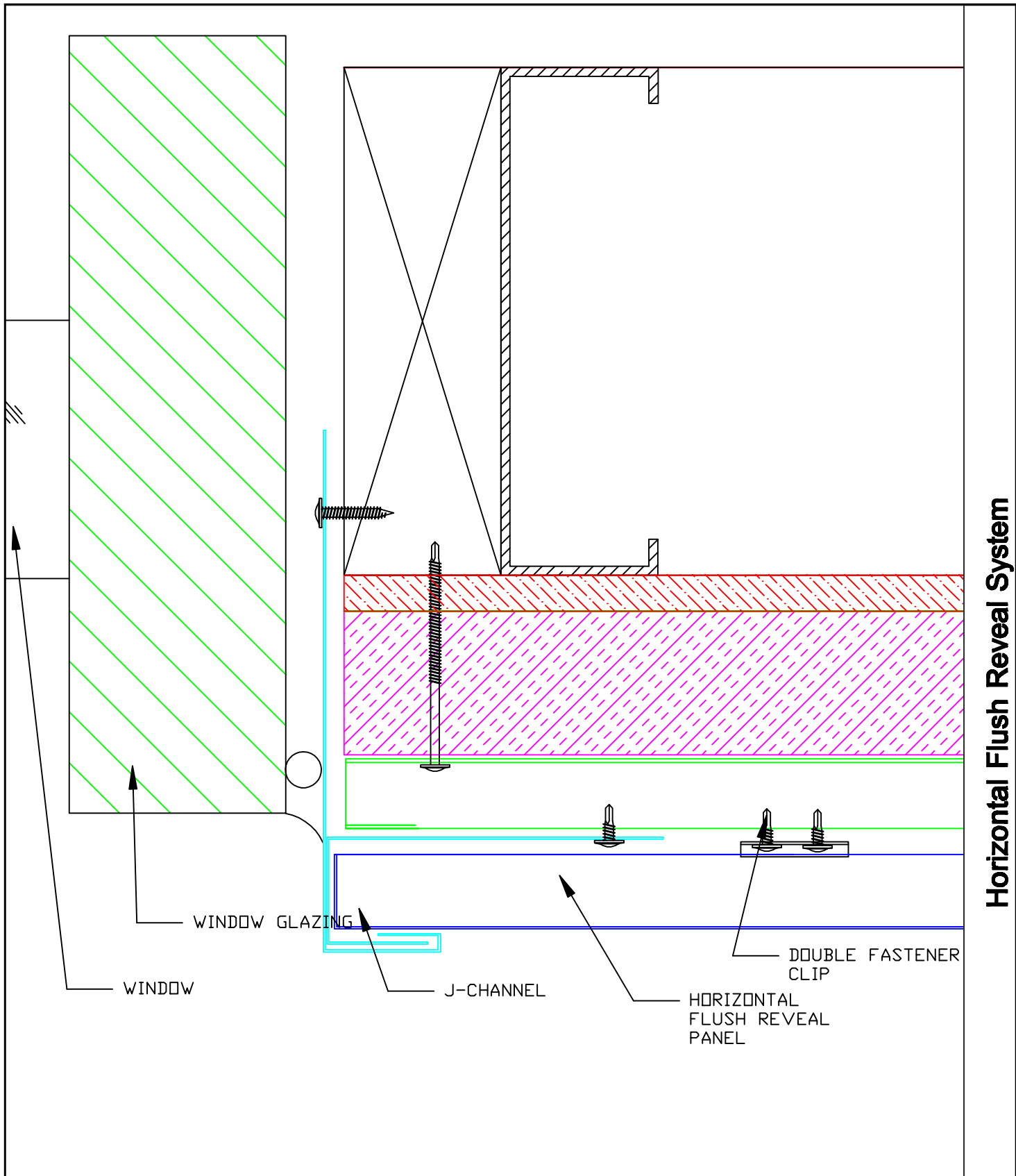
Horizontal Flush Reveal System - Window Head

Detail 3

10

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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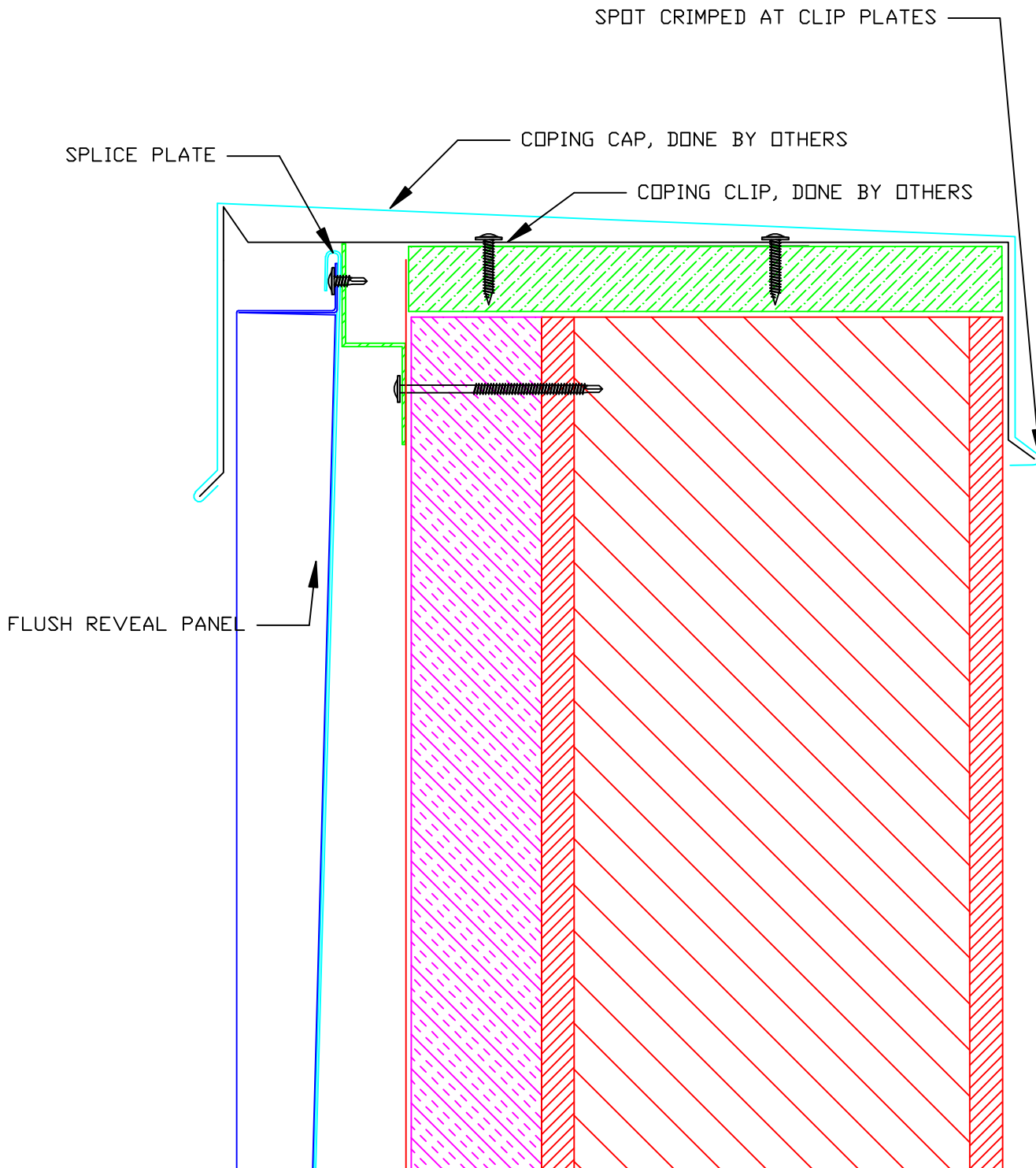


Horizontal Flush Reveal System - Window Jam

Detail 4 11

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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Horizontal Flush Reveal System

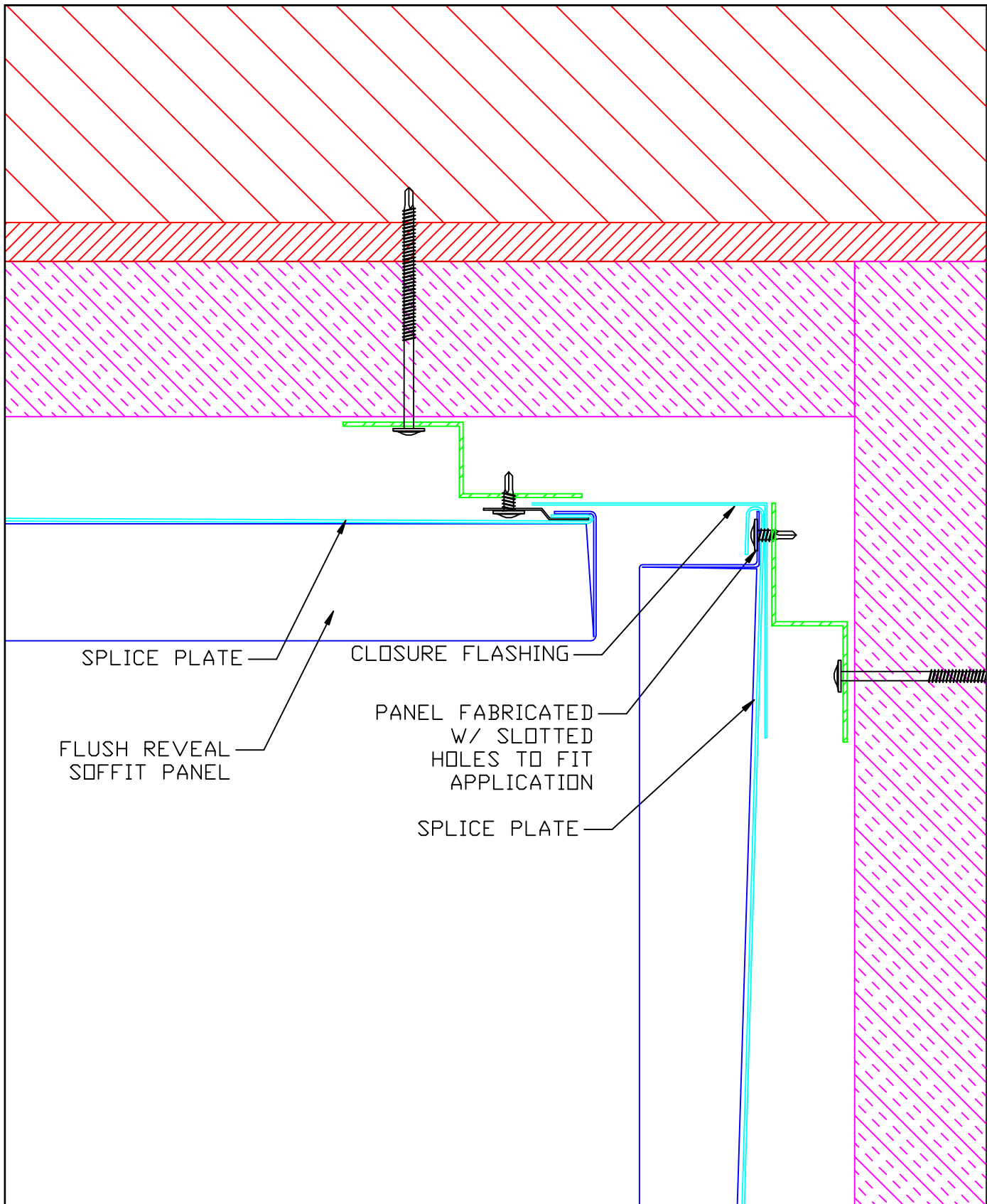
Horizontal Flush Reveal System - Coping

Detail 5A 12



Material	Colors	Finish	Sizes
Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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Horizontal Flush Reveal System

Horizontal Flush Reveal System - Soffit Return

Detail 5B 13

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

Revised 4/27/2021

VENTED HAT
CHANNEL OVER
DENSEGLASS

BUTT PLATE

1/2" REVEAL

HORIZONTAL
FLUSH REVEAL
PANEL

Horizontal Flush Reveal System

Horizontal Flush Reveal System - Vertical Butt Joint

Detail 6

14



MILLENNIUM
F O R M S

Material

Stainless Steel

Zalmag

Colors

See website for
color selection
chart

N/A

Finish

Bright (BA)
Mill (2B)

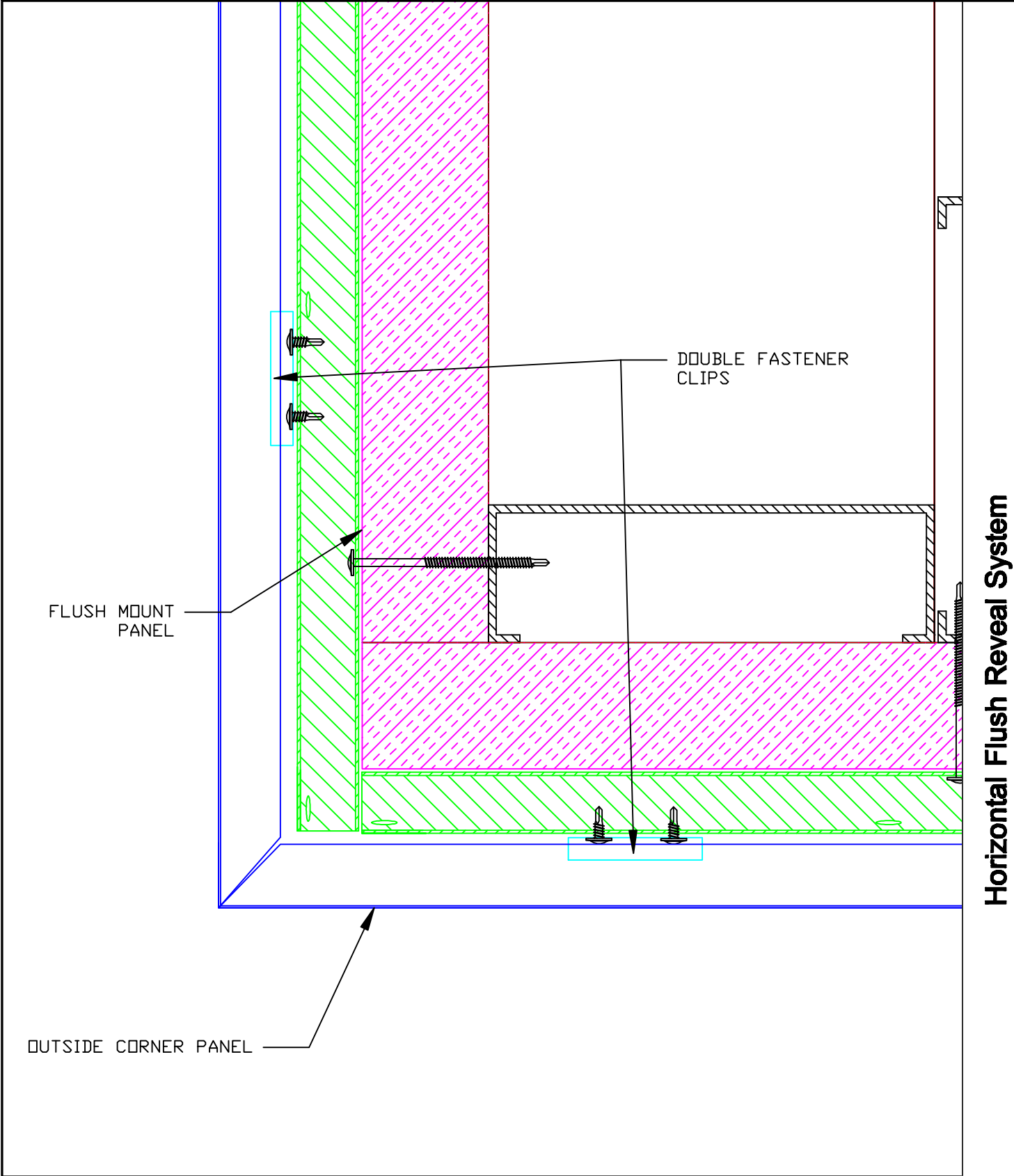
Natural
Pre-patina II
Black

Sizes

24 gauge - 16 gauge (.025" - .060" nominal)
operational thickness dependent upon panel sizes
1" Deep
Maximum Length: Cassette 116", Butt Joint 120"

24 gauge - 16 gauge (.025" - .060" nominal)
operational thickness dependent upon panel sizes
1" Deep
Maximum Length: Cassette 116", Butt Joint 120"

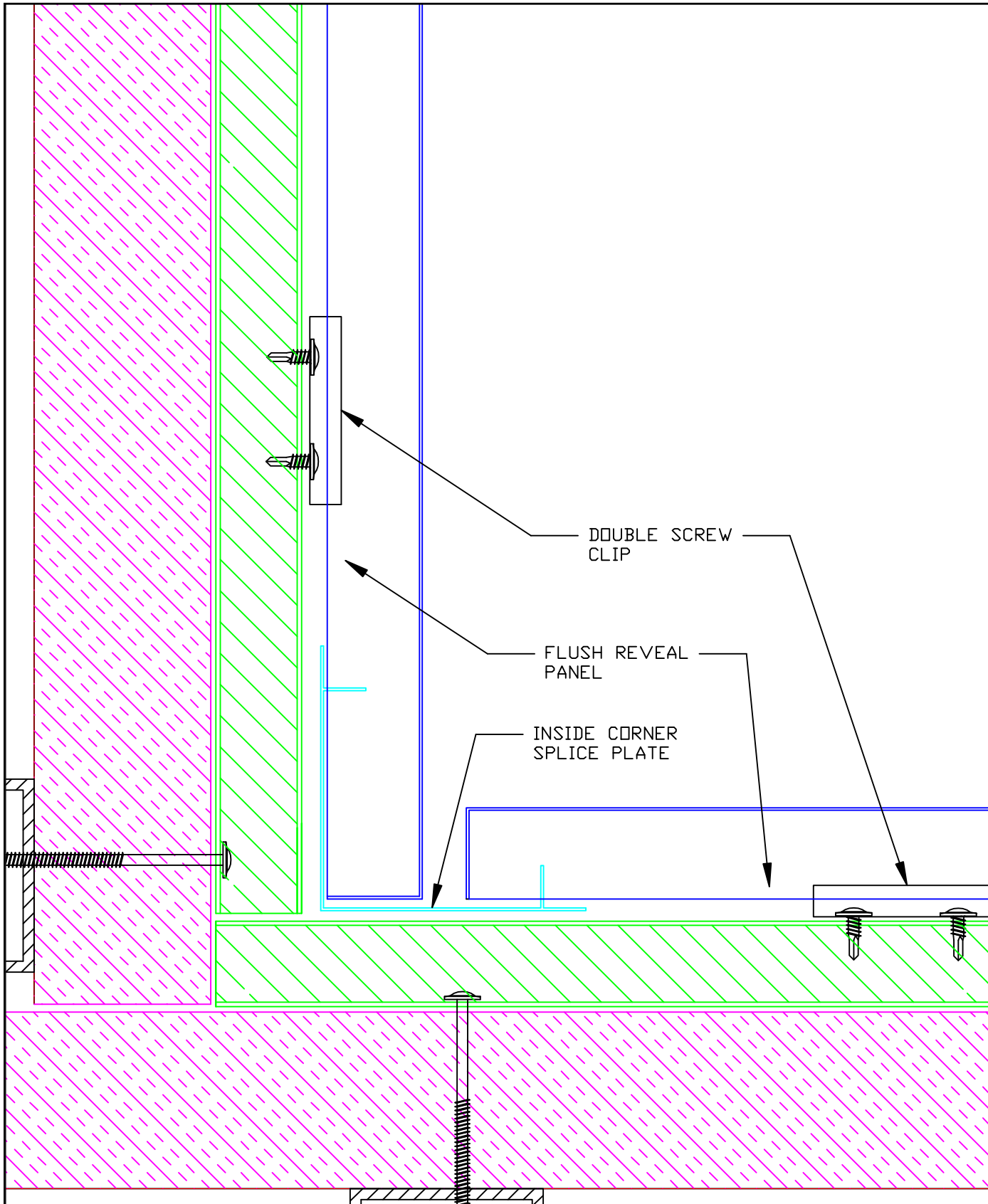
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Horizontal Flush Reveal System

Horizontal Flush Reveal System - Outside Corner				Detail 7 15
 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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Horizontal Flush Reveal System

Horizontal Flush Reveal System - Inside Corner

Detail 8 16

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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HORIZONTAL
FLUSH REVEAL
PANEL

SPLICE PLATE

Horizontal Flush Reveal System

Horizontal Flush Reveal System - Cassette Joint Horizontal View

Detail 9 17

 MILLENNIUM F O R M S	Material	Colors	Finish	Sizes
	Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
	Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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VENTED HAT CHANNEL OVER
DENSEGLASS

HORIZONTAL
FLUSH REVEAL
PANEL

BUTT PLATE

Horizontal Flush Reveal System

Horizontal Flush Reveal System - Butt Joint Horizontal View

Detail 10 18



MILLENNIUM
F O R M S

Material	Colors	Finish	Sizes
Stainless Steel	See website for color selection chart	Bright (BA) Mill (2B)	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"
Zalmag	N/A	Natural Pre-patina II Black	24 gauge - 16 gauge (.025" - .060" nominal) operational thickness dependent upon panel sizes 1" Deep Maximum Length: Cassette 116", Butt Joint 120"

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